

CS326 GUIDE TUBE KITS

REV 4 1-11-2015

The guide tube kits for non-encoder machines are based off the infeed guide.

The guide tube kits for encoder machines are based off of the cutoff guide.

Although this is not as optimal as using the pivot tube it minimizes duplicate parts when ordering multiple kits.

Compare the parts list below to the 6- drawing for dimensions of each piece in the kit

	6-137614 single blade small wire	6-140710 single blade large wire	6-137615 dual blade small wire	6-140716 dual blade large wire	6-137977 three blade small wire	6-144505 single blade encoder	6-144506 dual blade encoder	6-140507 three blade encoder	5-143129 three wire	5-143824 Steel cable
Guide size										
0.08 (2.03mm)	2-137614-507	2-140710-507	2-137615-507	2-140716-507	2-137977-507	2-144505-508	2-144506-508	2-144507-508		
0.13 (3.30mm)	<i>2-137614-516</i>	2-140710-511	<i>2-137615-516</i>	2-140716-511	<i>2-137977-516</i>	<i>2-144505-513</i>	<i>2-144506-513</i>	<i>2-144507-513</i>		
0.18 (4.57mm)								<i>2-144507-518</i>		
0.25 (6.35mm)	2-137614-523	<i>2-140710-523</i>	2-137615-523	<i>2-140716-523</i>	2-137977-523	2-144505-525	2-144506-525	2-144507-525		
0.31 (7.87mm)	<i>2-137614-529</i>	2-140710-529	<i>2-137615-529</i>	2-140716-529	<i>2-137977-529</i>	<i>2-144505-531</i>	<i>2-144506-531</i>	<i>2-144507-531</i>		
0.38 (9.65mm)	2-137614-536	<i>2-140710-536</i>	2-137615-536	<i>2-140716-536</i>	<i>2-137977-536</i>	2-144505-538	2-144506-538	2-144507-538		
0.44 (11.2mm)						2-144505-544	2-144506-544	<i>2-144507-544</i>		
0.53 (13.4mm)	<i>2-137614-550</i>		<i>2-137615-550</i>		2-137977-550			2-144507-553		
0.56 (14.2mm)		2-140710-550		2-140716-550		2-144505-556	2-144506-556			
0.69 (17.5mm)		<i>2-140710-563</i>		<i>2-140716-563</i>		<i>2-144505-569</i>	<i>2-144506-569</i>			
0.06 (1.52mm)										2-143824-506
0.09 (2.29mm)									5-143129-2	2-143824-509
0.12 (3.05mm)									<i>5-143129-3</i>	
0.18 (4.58mm)									5-143129-4	2-143824-518
Wire runout guide normally supplied with the machine										
0.19 (4.83mm)	136568-2	140705-2	136568-2	140705-2	136568-2					136568-2
0.38 (9.65mm)		140705-3		140705-3						
0.53 (13.4mm)	136568-3		136568-3		136568-3					
0.56 (14.2mm)										
0.69 (17.5mm)		140705-5		140705-5						

Kit numbers in Italic would be the default kits sent

6-137614 (Single blade, small wire)

6-140710 (Single blade, large wire)

6-137615 (dual blade small wire) (pnematic dual blade, kevlar, small wire)

6-140716 (dual blade, large wire)

6-137977 (three blade, small wire)

6-144505 (Wire measuring encoder, single blade)

6-144506 (Wire measuring encoder, dual blade)

6-144507 (Wire measuring encoder, three blade)

5-143129 (Three blade, three wire)

6-143824 (pnematic dual blade, steel cutting) this one uses the pivot tube size for the description

PARTS LIST FOR EACH KIT

2-137614-507	2-137614-516	2-137614-523	2-137614-529	2-137614-536	2-137614-550		
136976-1	136976-2	136976-3	136976-6	136976-4	136976-5		
136983-1	136983-2	136983-3	136983-6	136983-4	136983-5		
5-136993-2	5-136993-3	5-136993-4	137604-4	137604-1	137604-3		
5-137624-1	5-137624-1	5-137624-2	5-137624-5	5-137624-3	5-137624-4		
2-140710-507	2-140710-511	2-140710-523	2-140710-529	2-140710-536	2-140710-550	2-140710-563	
140706-1	140706-2	140706-3	140706-4	140706-5	140706-6	140706-7	
5-140711-1	5-140711-3	5-140711-4	140708-1	140708-2	140708-4	140708-5	
140707-1	140707-2	140707-3	140707-4	140707-5	140707-6	140707-7	
5-137624-1	5-137624-1	5-137624-2	5-137624-5	5-137624-3	5-137624-4	5-137624-6	
2-137615-507	2-137615-516	2-137615-523	2-137615-529	2-137615-536	2-137615-550		
136976-1	136976-2	136976-3	136976-6	136976-4	136976-5		
136983-1	136983-2	136983-3	136983-6	136983-4	136983-5		
5-136543-2	5-136543-3	5-136543-4	137673	136545	136546		
5-137624-1	5-137624-1	5-137624-2	5-137624-5	5-137624-3	5-137624-4		
2-140716-507	2-140716-511	2-140716-523	2-140716-529	2-140716-536	2-140716-550	2-140716-563	
140706-1	140706-2	140706-3	140706-4	140706-5	140706-6	140706-7	
5-140717-2	5-140717-3	5-140717-4	140718-1	140718-2	140718-4	140718-5	
140707-1	140707-2	140707-3	140707-4	140707-5	140707-6	140707-7	
5-137624-1	5-137624-1	5-137624-2	5-137624-5	5-137624-3	5-137624-4	5-137624-6	
2-137977-507	2-137977-516	2-137977-523	2-137977-529	2-137977-536	2-137977-550		
136983-1	136983-2	136983-3	136983-6	136983-4	136983-5		
5-137978-2	5-137978-3	5-137978-4	139149-1	139149-2	139149-4		
5-137624-1	5-137624-1	5-137624-2	5-137624-5	5-137624-3	5-137624-4		
2-144505-508	2-144505-513	2-144505-525	2-144505-531	2-144505-538	2-144505-544	2-144505-556	2-144505-569
144454-1	144454-4	144454-4	144454-2	144454-2	144454-2	144454-3	144454-3
5-144451-2	5-144451-3	5-144451-6	5-144451-7	5-144451-8	5-144451-9	5-144451-10	5-144451-11
5-140711-2	5-140711-3	5-140711-4	140708-1	140708-2	140708-3	140708-4	140708-5
140707-1	140707-2	140707-3	140707-4	140707-5	140707-6	140707-6	140707-7
5-137624-1	5-137624-1	5-137624-2	5-137624-5	5-137624-3	5-137624-4	5-137624-4	5-137624-6
145571-1	145571-4	145571-4	145571-2	145571-2	145571-2	145571-3	145571-3
2-144506-508	2-144506-513	2-144506-525	2-144506-531	2-144506-538	2-144506-544	2-144506-556	2-144506-569
144451-1	144454-4	144454-4	144454-2	144454-2	144454-2	144454-3	144454-3
5-144451-2	5-144451-3	5-144451-6	5-144451-7	5-144451-8	5-144451-9	5-144451-10	5-144451-11
5-140717-2	5-140717-3	5-140717-4	140718-1	140718-2	140718-3	140718-4	140718-5
140707-1	140707-2	140707-3	140707-4	140707-5	140707-6	140707-6	140707-7
5-137624-1	5-137624-1	5-137624-2	5-137624-5	5-137624-3	5-137624-4	5-137624-4	5-137624-6
145571-1	145571-4	145571-4	145571-2	145571-2	145571-2	145571-3	145571-3

2-144507-508	2-144507-513	2-144507-518	2-144507-525	2-144507-531	2-144507-538	2-144507-544	2-144507-553
144454-1	144454-1	144454-1	144454-4	144454-2	144454-2	144454-2	144454-3
5-144451-2	5-144451-3	5-144451-4	5-144451-6	5-144451-7	5-144451-8	5-144451-9	5-144451-10
5-137978-2	5-137978-2	5-137978-3	5-137978-4	139149-1	139149-2	139149-3	139149-4
136983-1	136983-2	136983-3	136983-3	136983-6	136983-4	136983-8	136983-5
5-137624-1	5-137624-1	5-137624-2	5-137624-2	5-137624-5	5-137624-3	5-137624-4	5-137624-4
145571-1	145571-1	145571-1	145571-4	145571-2	145571-2	145571-2	145571-3
5-143129-2	5-143129-3	5-143129-4					
142922-1	142922-2	142922-3					
5-143127-1	5-143127-2	5-143127-3					
2-143824-506	2-143824-509	2-143824-518					
136983-1	136983-2	136983-3					
5-143823-1	5-143823-2	5-143823-3					
136976-1	136976-2	136976-3					
5-137624-1	5-137624-2	5-137624-2					