

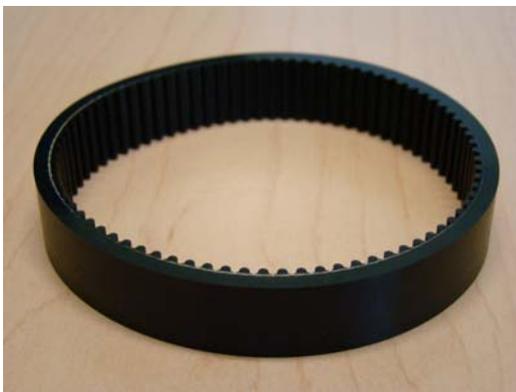
MTX Replacement Belts

REV 2 6/3/2015

MTX Standard drive wire feed belt (15 mm wide) 2pc required



136968 Green (Standard)



138905 Black (Harder)



138906 Red (Softer)

The green belt is the best overall belt to use.

The red belt is a softer belt that will grip better on smooth wires such as Teflon, but it will also wear out faster.

The black belt is a harder belt that will not wear as quickly but it will not grip the wire as well.

MTX Heavy duty drive wire feed belt (25 mm wide)2pc required



142572 Green

MTX-5 and MTX-5A, Timing belts

- 916-285 Feed drive, 16mm wide, tan/green in color
- 916-752 Wire measuring encoder, 4mm wide, black in color
- 916-839 Wire measuring encoder drive wheel, 6 mm wide, black in color
- 916-706 Strip located on arm, under plastic cover, 16mm wide, tan/green in color
- 916-707 Strip connecting to motor, 16mm wide, tan/green in color
- 916-851 Pivot arm small, 25mm wide, tan/green in color
- 916-852 Pivot arm large, 32mm wide, tan/green in color
- 915-860 Cutterhead to tool holder, 9mm wide, black in color
- 916-952 Cutterhead to motor, 16mm wide, tan/green in color

MTX-5B, MTX10-B, Timing belts

- 916-285 Feed drive, 16mm wide, tan/green in color
- 916-752 Wire measuring encoder, 4mm wide, black in color
- 916-839 Wire measuring encoder drive wheel, 6 mm wide, black in color
- 916-706 Strip located on arm, under plastic cover, 16mm wide, tan/green in color
- 916-707 Strip connecting to motor, 16mm wide, tan/green in color
- 916-851 Pivot arm small, 25mm wide, tan/green in color
- 916-852 Pivot arm large, 32mm wide, tan/green in color
- 917-600 Cutterhead to tool holder, 9mm wide, black in color
- 916-952 Cutterhead to motor, 16mm wide, tan/green in color

MTX-5C, MTX10-C, Timing belts

916-285	Feed drive, 16mm wide, tan/green in color
916-752	Wire measuring encoder, 4mm wide, black in color
916-839	Wire measuring encoder drive wheel, 6 mm wide, black in color
916-706	Strip located on arm, under plastic cover, 16mm wide, tan/green in color
918-370	Tail strip connecting to motor, 16mm wide, tan/green in color
916-707	Lead strip connecting to motor, 16mm wide, tan/green in color
916-851	Pivot arm small, 25mm wide, tan/green in color
916-852	Pivot arm large, 32mm wide, tan/green in color
917-600	Cutterhead to tool holder, 9mm wide, black in color
916-952	Cutterhead to motor, 16mm wide, tan/green in color

MTX-5C-HD, MTX-10C-HD, Timing belts

917-795	Feed drive connected to motor, 16mm wide, tan/green in color
917-796	Feed drive idler to feed, 25mm wide, tan/green in color
917-233	Wire measuring encoder drive wheel, 6 mm wide, black in color
916-706	Strip located on arm, under plastic cover, 16mm wide, tan/green in color
918-371	Tail strip connecting to motor, 16mm wide, tan/green in color
917-784	Lead strip connecting to motor, 16mm wide, tan/green in color
916-851	Pivot arm small, 25mm wide, tan/green in color
916-852	Pivot arm large, 32mm wide, tan/green in color
917-782	Cutterhead to tool holder, 15mm wide, black in color
917-783	Cutterhead to motor, 25mm wide, black in color

MTX-10B-HD, Timing belts

917-795	Feed drive connected to motor, 16mm wide, tan/green in color
917-796	Feed drive idler to feed, 25mm wide, tan/green in color
917-233	Wire measuring encoder drive wheel, 6 mm wide, black in color
916-706	Strip located on arm, under plastic cover, 16mm wide, tan/green in color
917-784	Strip connecting to motor, 16mm wide, tan/green in color
916-851	Pivot arm small, 25mm wide, tan/green in color
916-852	Pivot arm large, 32mm wide, tan/green in color
917-782	Cutterhead to tool holder, 15mm wide, black in color
917-783	Cutterhead to motor, 25mm wide, black in color

Timing belts for adjustable press bases

916-840	Timing belt, TU-10 standard and HD base, Mecal P107, black in color
917-350	Timing belt, 5.91 inches wide TU base, black in color
917-379	Timing belt for 11.7 inches wide TU-base, black in color.
916-845	Timing belt for 7 inch wide TU-12 base, black in color

Collector belts

To determine if you need a single rib belt or a double rib, look at the idler pulleys on the collector. If they only have a groove for one top rib then the single rib. If it has grooves for two top ribs then you can select either belt but the double rib is recommended.

140146 Belt for 2m collector, single top rib, blue

140147 Belt for 4m collector, single top rib, blue

141402 Belt for 2m collectors double top rib, blue

141836 Belt for 4m collectors, double top rib, blue

146083 Belt for 2m collector, single top rib, black

146084 Belt for 4m collector, single top rib, black

146085 Belt for 2m collectors double top rib, black

146086 Belt for 4m collectors, double top rib, black

148101 Belt for 2m collector, single top rib, white

148102 Belt for 4m collector, single top rib, white

148103 Belt for 2m collectors double top rib, white

148104 Belt for 4m collectors, double top rib, white