

## MTX Blade Holders

REV 9 08-23-2016

### Lead /Tail strip length

- 16L/16T Standard blade assembly for V blades and butt style blades  
5-139329-x upper 5-139330-x lower  
5-140633-1 knockout assembly
- 16L/16T Die blade holder  
5-140627 upper and lower without bad part chop  
5-140628 upper and lower with bad part chop  
5-140633-1 knockout assembly
- 16L/16T Ignition wire blade holder. No bad part chop. 8mm and 10.4mm wire  
5-141056 upper and lower  
5-140633-1 knockout assembly
- 19.1L/19.1T Ignition wire / universal blade holder. No bad part chop. 8mm and 8.5mm  
5-141327-1 upper and lower with blades 141025-4 (8.0mm outer 2.08 inner)  
5-141327-2 upper and lower with blades 141025-3 (7.9mm outer 2.69 inner)  
5-141327-3 upper and lower with blades 123958-1 (universal Vee)  
5-140633-6 knockout assembly with slanted fingers on lower holder.  
5-140633-10 knockout assembly with V-style block on top and bottom.
- 19.1L/19.1T Ignition wire blade holder.No bad part chop. Heavy duty cut blade, 8mm and 8.5mm  
5-146528-1 upper and lower with blades 141025-4 (8.0mm outer 2.08 inner)  
5-140633-9 knockout assembly with slanted fingers on lower holder.  
5-140633-10 knockout assembly with V-style block on top and bottom.
- 21L/7.5T Offset cut blade, this gives you a longer lead strip and shorter tail the main advantage is that you can process shorter wires.  
5-140446 upper 5-140447 lower  
5-140633-3 knockout assembly
- 21L/7.5T Die blade holder, offset cut blade. This gives you a longer lead strip and shorter tail the main advantage is that you can process shorter wires.  
5-140629 upper and lower without bad part chop  
5-140630 upper and lower with bad part chop  
5-140633-3 knockout assembly

- 16L/19.1T      Offset cut blade for longer stripping on the tail end. With and without bad part chop.  
5-140386 upper      5-140387 lower  
5-140633-2 knockout assembly
- 16L/19.1T      Offset cut blade for longer stripping on the tail end. Heavy duty version with wire guide  
for tail slug. With and without bad part chop.  
5-143428 upper and lower with bad part chop  
5-140633-8 knockout assembly
- 20L/20T      MTX10 Heavy Duty, Butt blades with wire stops, no bad part chop  
5-142561 upper and lower  
This Knockout can be configured to have an air fitting in the left side for better slug  
removal. When setup this way it will not work with Imaje. If you have an Imaje you can  
put in a set screw and all the air to enter from the rear of the knockout.  
5-140633-7 knockout assembly
- 20L/20T      MTX10 Heavy Duty, Radius bypassing blade, no bad part chop  
5-148348 upper and lower  
This Knockout can be configured to have an air fitting in the left side for better slug  
removal. When setup this way it will not work with Imaje. If you have an Imaje you can  
put in a set screw and all the air to enter from the rear of the knockout.  
5-140633-7 knockout assembly
- 6L/10L/10T/6T      Four die blades. 6mm spacing between the die blades, with bad part chop.  
5-140698 upper and lower  
5-140633-4 knockout assembly
- 12.5L/12.5T      Radius blades with stripping depth stops. Since there is no software selection for this  
blade the size you program on the screen is not the size you actually get.  
5-143299 upper and lower  
There is no knockout designed for this
- 28L/4T      Offset cut blade, this gives you a longer lead strip and shorter tail the main advantage is  
that you can process shorter wires. Since there is no software selection for this blade  
the size you program on the screen is not the size you actually get.  
5-140871 upper  
5-140872 lower  
5-140633-5 knockout assembly