

PF-6 PART NUMBERS

REV 5 03/31/2016

2-134900-500 Main Base Assembly

2-134900-510 Aluminum large wire 3 pulley option. Maximum wire diameter is 0.50 inches (12.7mm).

2-134900-520 Plastic 3 pulley option (Standard). Maximum wire diameter is 0.38 inches (9.6mm).

2-134900-530 Aluminum large wire 7 pulley option, for long wires.

2-134900-540 Plastic 9 pulley option, for long wires.

2-134900-550 Reel support rollers.

2-134900-560 110 VAC power

2-134900-570 220 VAC power

2-134900-610 110 VAC power with over travel shut down and machine feedback.

2-134900-600 220 VAC power with over travel shut down and machine feedback.

2-147670 Kit for changing the PF-6 over from round wire to 1.7" max flat cable.

2-148601 Kit for changing the PF-6 over to .75" max round or flat cable.

5-143910 Barrel stand or loose bundle kit.

5-144396-x Wide reel adaption kit. This option adds extension arms to the back of the pre-feeder so that it can accept wider reels.

5-144396-1 Base parts.

5-144396-2 Accepts 24 inch diameter reel. Small cone

5-144396-3 Accepts 24 inch diameter reel. Large cone

5-144396-4 Accepts 32 inch diameter reel. Small cone

5-144396-5 Accepts 32 inch diameter reel. Large cone

2-136429-500 Spare parts kit, contains the following

AH-2610-500 Roller Pressure

H-14097-3 Rubber ring 6.25 dia

903-003 Switch, arm limit switch

902-359 Belt

902-769 Belt

905-285 Belt

4-143835-500 22 inch reel stand base parts

4-143835-510 Shaft size of 1.5 inch diameter

4-143835-520 Shaft size of 0.75 diameter

4-143834-500 32 inch reel stand base parts.

4- 143834-510 Shaft size of 1.5 inch diameter.

4-143834-520 Shaft size of 0.75 diameter.

TENSION SPRINGS

H-15500 Spring 2.96 Lbs per inch, 0.518 N per mm

144592 Spring 4.44 Lbs per inch, 0.778 N per mm, Hook end is painted yellow. Comes standard when ordering pre-feeder with 3 pulley system

135012 Spring 8.90 Lbs per inch, 1.55 N per mm Comes standard when ordering pre-feeder with 7 pulley system

5-141881 3 spring conversion kit. Does not include springs

ELECTRICAL ASSEMBLIES

5-135006, Electrical assembly, 110VAC power

7-135004 Schematic

5-145079 Electrical assembly, 110VAC power, over travel shut down.

7-135004 Schematic

5-145079-2 Electrical assembly, 110VAC power, over travel shut down, special power cord to connect to Komax machine

7-135004 Schematic

5-135007 Electrical assembly, 220VAC power

7-135005 Schematic

5-143921 Electrical assembly, 220VAC power, over travel shut down.

7-143922 Schematic

5-143921-2 Electrical assembly, 220VAC power, over travel shut down. , special power cord to connect to Komax machine

7-143922 Schematic

Interface

5-146057 Interface cable that connects between the CS327 and the PF-6 pre-feeder

5-145082 PF-6 E-stop extension cable